



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3078-042
Job Sheet 179382



Part No: D3078-042

Job Qty: 1 ea

Part Name: Step Assembly, Hi Short RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/18/18

Job Tracking No:

Due Date: 6/29/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B IPP REV:A 15.10.21 NEW ISSUE DD VERF:JLM IPP REV:B 15.11.12 REV:C3 DD VERF:JLM
IPP REV:C 16.03.15 DWG REV:B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Large Fab-4		CF 18.6.18
110	Large Fab	1 pcs	6/29/18	6/29/18	0.00	1.20	Large Fab 8		CF
120	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC6		CPC
130	Large Fab	1 pcs	6/29/18	6/29/18	0.00	1.20	Large Fab 2		CF 18.6.18
140	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC9		CPC
150	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC5		CPC
160	HandFinish	1 pcs	6/29/18	6/29/18	0.00	0.21	HandFinish1		BE 18-06-19
170	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC7-2		CPC
200	Large Fab	1 pcs	6/29/18	6/29/18	0.00	1.20	Large Fab 2		CF
210	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC10		CF 18.06.27
220	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC5		CF 18.06.27
230	HandFinish	1 pcs	6/29/18	6/29/18	0.00	0.21	HandFinish6		BE 18-06-28
240	Powdercoat	1 pcs	6/29/18	6/29/18	0.00	0.19	Powdercoat1		PK 18-6-28
250	HandFinish	1 pcs	6/29/18	6/29/18	0.00	0.21	HandFinish3		BE 18-06-29
260	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC3		CF
290	Packaging	1 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1		CF
300	QC21-SA	1 Ea	6/29/18	6/29/18	0.00	0.00	QC21		CF

Part Op 110 - 1-Cut D2622-120 extrusion to 59.75" long as per Dwg D3078 2-Drill extrusion as per Dwg D3078 using Jig DT8680
Descriptions: for rivets. 3-Deburr

130 - 1-Bevel end for welding FWD ONLY 2-Weld Support, weld Fwd End Plate as per QSI 004 & Dwg D3078
A/RAluminum Rod 3-Grind End Plate flush

200 - 1- Rivet Leg Assembly as per Dwg D3078. 2-Bevel Aft end for welding 3-Inspect for foreign object as per QSI 024 4-
Weld Aft End Plate as per QSI 004 & Dwg D3078 A/R Aluminum Rod 5-Grind End Plate flush

240 - START TIME: 12:15 OVEN TEMPERATURE: 320 FINISH TIME: 10:45



Container No: S082010



Part: D3078-042

Job No: 179382

Serial No/Batch: S082010

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

leroux.jason

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	.5000 Ea (.5 ea)	90-Start up Operation	5046116
D3067-1	End Plate	1 Ea (1 ea)	130-Large Fab	5069554
D3219-3	Plate	2 Ea (2 ea)	130-Large Fab	B161808
D3065-041	Step Leg Assembly	1 Ea (1 ea)	200-Large Fab	5083840
D3066-1	Spacer	2 Ea (2 ea)	200-Large Fab	5077435
D3067-1	End Plate	1 Ea (1 ea)	200-Large Fab	5022589
MS20600-AD4W4	Rivet	16 Ea (16 ea)	200-Large Fab	5029116
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	1	55	0
130-Large Fab	D3067-1	1	214	0
	D3219-3	2	47	0
200-Large Fab	D3065-041	1	11	0
	D3066-1	2	209	0
	D3067-1	1	214	0
	MS20600-AD4W4	16	3,836	0
Part Specifications				
Specifications could not be found.				

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